

## APPARATUS FOR INTRINSICALLY SAFE POWER INTERFACE

### TECHNICAL FIELD

5           This invention relates in general to connectors, and more particularly to  
intrinsically safe connectors.

### BACKGROUND

Many of today's portable radio products are required to meet a Factory Mutual  
10   Intrinsically Safe rating. The purpose of this rating is to prevent ignition of an  
explosive atmosphere while operating electrical devices within such an environment.  
Sparking at connectors, for example, must be limited to sufficiently low energy that  
flammable atmospheres will not ignite. To guarantee meeting the intrinsically safe  
rating in today's radio products, an internal resistor is placed in series with the battery  
15   supply for the accessory power available at the accessory connector. While the resistor  
allows the radio to be intrinsically safe, it also limits the available power to an  
accessory, preventing the deployment of high power accessories, such as GPS and  
large displays with backlighting.

The universal serial bus (USB) interface was designed as a "hot-swappable"  
20   connector which enables peripherals to be connected to a host, such as a personal  
computer (PC), without powering down the system. The USB connector follows an  
industry standard for low power peripherals. The power contacts in the USB  
connector contact first and detach last, but the USB system does not guarantee turning  
off the power for purposes of preventing hazardous sparking.

Accordingly, there is a need for a means for a radio to supply higher power to an accessory across an accessory connector while still preventing sparks of sufficient energy to ignite a hazardous atmosphere.

5

## BRIEF DESCRIPTION OF THE DRAWINGS

The features of the present invention, which are believed to be novel, are set forth with particularity in the appended claims. The invention, together with further objects and advantages thereof, may best be understood by reference to the following description, taken in conjunction with the accompanying drawings, in the several

10 figures of which like reference numerals identify like elements, and in which:

FIG. 1 is a connector formed in accordance with the present invention;

FIG. 2 is a connector interface system formed in accordance with the present invention; and

15 FIG. 3 is an electrical block diagram of a logical control circuit for accessory detection in the accessory interface system in accordance with a preferred embodiment of the invention.

## DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT

20 While the specification concludes with claims defining the features of the invention that are regarded as novel, it is believed that the invention will be better understood from a consideration of the following description in conjunction with the drawing figures, in which like reference numerals are carried forward.

In accordance with the present invention, there is provided herein an intrinsically safe power interface system that provides a means for a radio to supply higher power to an accessory across an accessory connector while still preventing sparks of sufficient energy to ignite a hazardous atmosphere.

5           FIG. 1 is a connector 100 formed in accordance with the present invention. Connector 100 includes a plurality of contacts 102 including a voltage supply contact 104, a ground contact 106, and in accordance with the present invention, at least one other contact for providing attach/detach detection, shown here as detect contact D 108. In accordance with the present invention, the supply and ground contacts 104, 106 are longer (have greater spring loaded extension) than the detect contact 108. The power supply contacts 104, 106 are formed having a first predetermined length of accommodation of connector component separation and the detect contact 108 is formed having a second predetermined length of accommodation of connector component separation, the second predetermined length being shorter than the first  
10           predetermined length.  
15           predetermined length.

          FIG. 2 is a connector interface system 200 formed in accordance with the present invention. The interface system 200 is shown between a communication device 202, such as a radio having a communication device connector 204, and an accessory connector 206 for mating with the communication device connector 204.  
20           The accessory connector 206 comprises a plurality of pins 214 including a supply pin 208, a detect pin 210 and a ground pin 212. Corresponding mating contact elements are located on the radio 202. In accordance with the present invention, the supply pin 208 and the ground pin 212 connect to the communication device connector 204 prior to the detect pin 210 when the accessory connector 206 is mated with the

communication device connector, and the supply pin 208 and the ground pin 212 disconnect after the detect pin 210 when the accessory connector 206 is removed from the communication device connector 204. In accordance with the present invention, the power pins 208, 212 have greater accommodation of separation than detect (D) pin(s) 210. Thus, the power pins 208, 212 are first to contact and last to disconnect. The detect pin (D) 210 contacts last upon attachment of the two connectors 204, 206 and disconnects first upon detachment of the two connectors. In accordance with the present invention, logic control circuitry within radio 202 electronically disconnects the voltage source from the V+ pin 208 immediately upon detachment of the detect pin 212 from the radio 202. Thus, the power is turned off to the accessory V+ pin 208 prior to detachment thereby preventing any sparking upon detachment of the V+ pin 208 from device connector 204.

The connector of the present invention can be utilized in an interface system that comprises a first connector having contacts, a second connector for attaching and detaching to the first connector, the second connector having corresponding contacts for mating with the contacts of the first connector, the corresponding contacts including power contacts that make contact with the first connector prior to other corresponding contacts upon attachment and break contact with the first connector after the other corresponding contacts upon detachment. The power contacts can comprise DC and AC sources. For example the power pins can be DC power, high power audio, or other source capable of generating sparks.

The connectors 204, 206 of the present invention are preferably formed using well known mechanical techniques including sealing the contact area against air flow and water intrusion and confinement such that the contacts do not intermittently

connect and disconnect with vibration. In the preferred embodiment of the invention, the mating radio connector 204 is preferably formed of a planar array of stationary contacts 216 which do not move. The contacts 214 on the accessory side of the connector pair 204, 206 are - telescoping spring loaded contacts, such as pogo pins known in the art. In prior art connector systems, there is by design some accommodation of variable length in the contacts so that all contacts are guaranteed to simultaneously connect to a corresponding surface once the connector has been established into its final "mated" position. In accordance with the present invention, by forming the power pins 208, 212 of spring loaded telescoping style contacts on the accessory connector having greater telescoping length (accommodation) than the detect pin 210, the detect pin 210 will serially detach from its mating contact on radio 202 prior to either of the power pins 208, 212 detaching from their mating contacts 216 as connector 206 is removed from radio 202.

The use of spring loaded contacts allows multiple contacts to simultaneously mate when the connector is in its "attached" position. The use of longer length telescoping spring loaded contacts, in accordance with the invention, allows the contacts to serially connect/disconnect as the connector assembly is brought into its attached position/being removed from its attached position. If the contacts were all the same length the disconnect would still be serial, but the order may be somewhat random, and there would not be necessarily any or enough time between the detach pin disconnect and the supply disconnect. Lengthening the accommodation of the power pins in accordance with the present invention provides a guaranteed order of connection and provides timing margin.

Referring now to FIG. 3, there is shown an electrical block diagram of a logical control circuit for accessory detection in the accessory interface system in accordance with a preferred embodiment of the invention. System 300 includes a radio 302 and accessory 304 having power contacts 306, 308 and detect pin 310.

5 In accordance with the preferred embodiment, radio 302 pulls the detect pin 310 of the accessory (or accessory connector) 304 to a positive logic supply 320 with a high value resistor 312, such as 10 kohms (or current source). The voltage presented at the radio side connector 314 to the detect pin 310 is intrinsically safe to due to the low value of short circuit current from the high value of series resistance. Within the  
10 radio 302, the detect pin's raw signal state (D) is passed through a long debounce circuit (TD1, analog or digital) 322 whose output (D1) is monitored as an attachment indicator. Without a valid connector attached, the state of D1 will appear to be a logic high. The accessory connector 304 is designed to electrically short the detect pin (D) 310 to ground within the accessory or accessory connector 304. Thus, when the  
15 accessory connector 304 is attached to the radio 302, the connections within the accessory will complete a circuit, shorting D to ground. After a long debounce period, TD1 (such as 100mS), the radio 302 will determine the long debounced state (D1) to be a logic low. Upon receiving a logic low indication at D1, the radio determines that an accessory connector is stably attached (accessory attachment is detected). Once this  
20 detection has occurred, the radio 302 may also apply additional means to verify that an acceptable accessory is attached and may read from the accessory. When the accessory 302 is detached, a short debounce circuit (TD2) 324 will very quickly (for example, in less than 0.5mS) determine that raw state D 314 has changed from a logic low to a logic high. Thus, signal D2 will be a logic high after no more than, for

example, 1mS. When D2 is a logic high, detachment is detected. Note that no power need be applied to radio contact V+ 326 for attachment or detachment to be detected.

In accordance with another embodiment of the invention, power turn-on only occurs when a valid accessory has been detected. Once the radio 302 detects a long  
5 debounced (TD1) logic low (D1), stable attachment is detected (further verification of acceptable accessory may have been performed) and the logic may enable the power to be applied to the V+ pin by enabling signal E to turn on the FET switch 316 in this example. Turning on the FET switch 316 will supply Vs to the V+ pin and thus supply power to the accessory 304. When no accessory is attached, no power is applied to the  
10 exposed radio connector and there is no potential for a dangerous spark by inadvertent metallic contact. When the accessory is stably attached, the power that is applied to the V+/G may be far in excess of what is safe to “break” in an uncontrolled fashion within a flammable atmosphere.

The logic system control 318 turns off the voltage at V+ immediately upon  
15 detach detect. Detach detection occurs very rapidly (<1mS) when the detect pin, D, 310 disconnects. Note again that D pin 310 is a shorter pin than power supply pins V+ and G 306, 308, and hence there is time for the logic system 318 to turn the FET switch 316 off (via signal E) before the power supply pins V+ and G disconnect from their mating contacts. A typical time difference between disconnection of D and  
20 disconnection of longer throw contacts V+ and G is, for example, 5-10 mS. Shutoff of the power via E and the FET switch 316 can easily occur in 1 mS. Thus, by the time contact is broken with either the V+ or G pin, the source has long since been turned off and there is no potential for a high current spark. Implementation of the logic control system 318 to disable the FET switch 316 (to turn off the power) is preferably

implemented in hardware for maximum reliability and highest speed. Other implementations of logic control circuitry can be achieved through a microprocessor and software; however, the hardware implementation is preferred.

Accordingly, there has been provided an intrinsically safer power interface system in which the power is turned off while the accessory connector power pins are attached or detached without the user having to provide any advance signaling of his intentions to attach or detach. The use of extended power pins and at least one detach detect pin allow for power to be turned on only when a valid accessory is detected. The ability to turn off power before the power pins detach using a separate pin and logic system to detect detachment prior to power pin disengagement prevents sparking in a system which must remain intrinsically safe. Thus, the interface system of the present invention allows a radio to supply higher power to an accessory across an accessory connector while preventing sparks of sufficient energy to ignite a hazardous atmosphere.

While the preferred embodiments of the invention have been illustrated and described, it will be clear that the invention is not so limited. Numerous modifications, changes, variations, substitutions and equivalents will occur to those skilled in the art without departing from the spirit and scope of the present invention as defined by the appended claims.

What is claimed is: